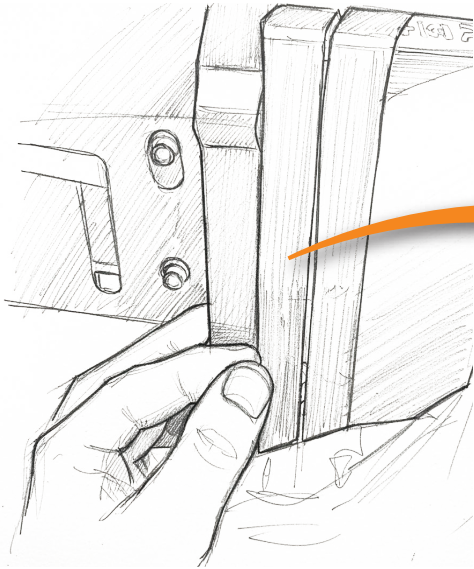


GUDA BELT TYPE MACHINE SETTING OF BRAKE SPACE REPLACEMENT OF BELT HOLDER

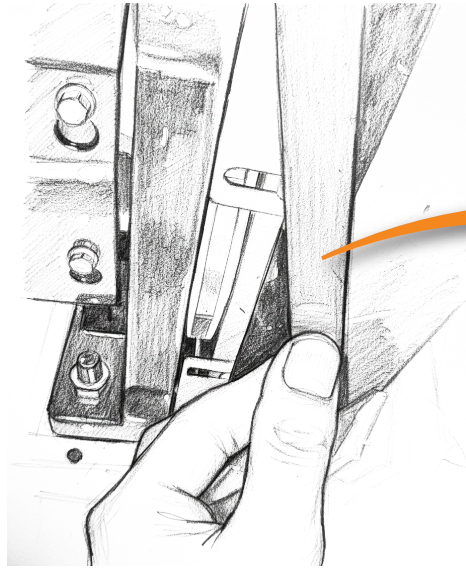
1



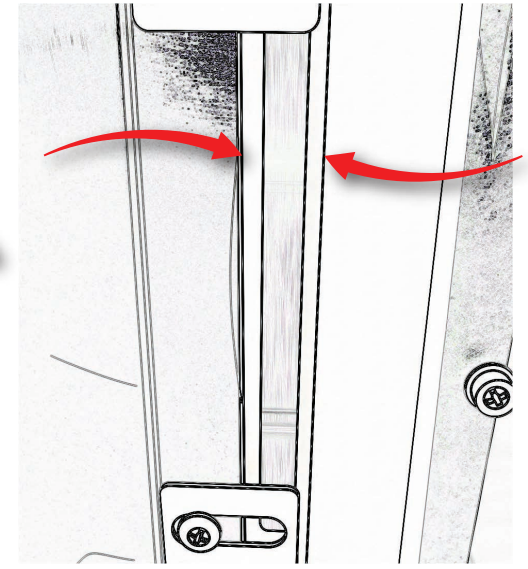
Remove the tape from the brake disc, expose the disc.
Check whether there are any anomalies such as bumps in the visible range of the disk

BRAKE DISC CHECK

2



3

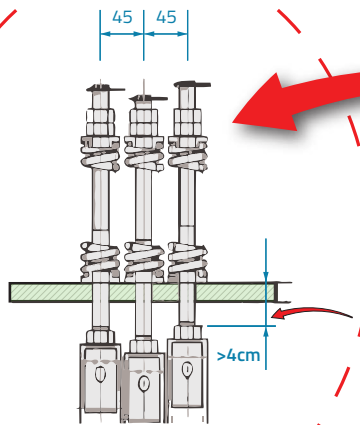


After the brake is opened, use 0.05mm ruler to plug the gap shown by the green arrow on both sides of the brake disc, whether it can not be pulled out or is tight.

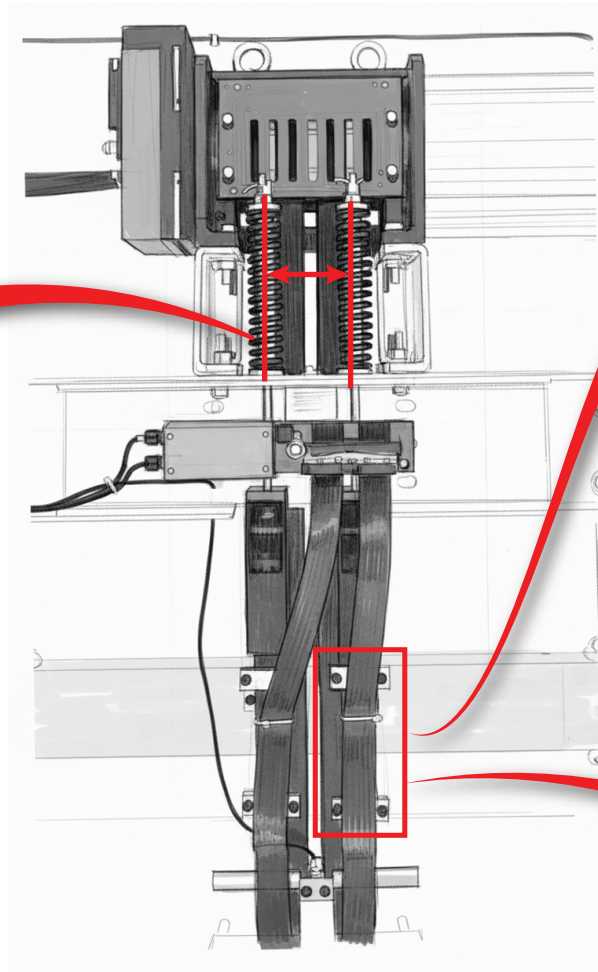
GUDA BELT TYPE MACHINE SETTING OF BRAKE SPACE REPLACEMENT OF BELT HOLDER

4

Abnormal situation on site: the belt lock on the side of the car is not in the vertical center of the pulley, the distance between the belt rope and the pulley is greater than 45mm, and the difference between the steel belt hanging at the belt rope and the steel belt hanging at the pulley is about 1-1.5cm. The heavy side also needs to be checked. This problem should be caused by processing, and the installation hole of the belt rope may be very large, or the opening distance of the hole is very large. This is detrimental to the service life of the belts.

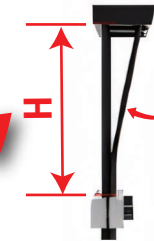


5



6

Clearance H between the belt lock clipper and the belt lock is recommended around 10-15cm. Practice shown in the figure on the right is not allowed, as the loadbearing suspension belt is not straight down, which may cause the load on the suspension belt to exceed the permitted range due to angle related issues.



Only need one on each side of each belt, and the top one can be removed.